



NOTES:

MATERIAL:  
REFER TO GENEVA AVIATION GA001-4  
COMPOSITE FABRICATION MANUAL FOR  
APPROVED MATERIALS

EXCEPTIONS: USE FOAM: 1/4" URETHANE /  
POLYESTER, 4.5 LB/FT<sup>3</sup>

PART IS MADE BY MOLD G10483M  
SHAPE AND DIMENSIONS SHOWN HERE ARE  
FOR REFERENCE ONLY.

PART IS TRIMMED TO FIT DURING ASSEMBLY  
FINISH: 2 COATS ADTECH COMPOSITE FILLER,  
LIGHT GREY FIRE RETARDANT; 2 COATS FLAT  
BLACK ACRYLIC POLYUREHANE

1 ▶ Ø.250, INSTALL #10-32 NUTPLATE  
MS21059L03 USING (2) #3 PULL RIVETS  
CCR264CS-3-02; USE #10-32 TAP ON  
NUTPLATE AFTER INSTALLATION TO OPEN UP  
THREADS

2 ▶ BACKDRILL CENTER HOLE Ø.188,  
INSTALL #8-32 NUTPLATE MS21059L08 ON  
INSIDE OF CLIP USING (2) #3 PULL RIVETS  
CCR264CS-3-02

3 ▶ BOND CLIP TO INSIDE OF AIR DUCT  
IAW GA001-4

BREAK ALL EDGES <input checked="" type="checkbox"/>		DRAWN	CLB	DATE	11-1-06	 <b>GENEVA AVIATION</b> 2817 - 100th Street S.W. Everett, WA 98204 (206)353-7400 FAX(206)347-7100
UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES		CHECK		DATE		
DIMENSIONAL TOLERANCES		DESIGN		DATE		
4 DECIMALS $\pm$ 3 DECIMALS $\pm$ 2 DECIMALS $\pm .100$ 1 DECIMAL $\pm .100$ ANGULAR $\pm 2^\circ$		STRESS		DATE		
APPROVAL		CLB	DATE	11-1-06		
THIS DRAWING INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION INC.		DWG NO.	G10483-2		REV. --	
PRO NO.	GA127	SIZE	D	SCALE	NONE	SHT. 1 OF 1